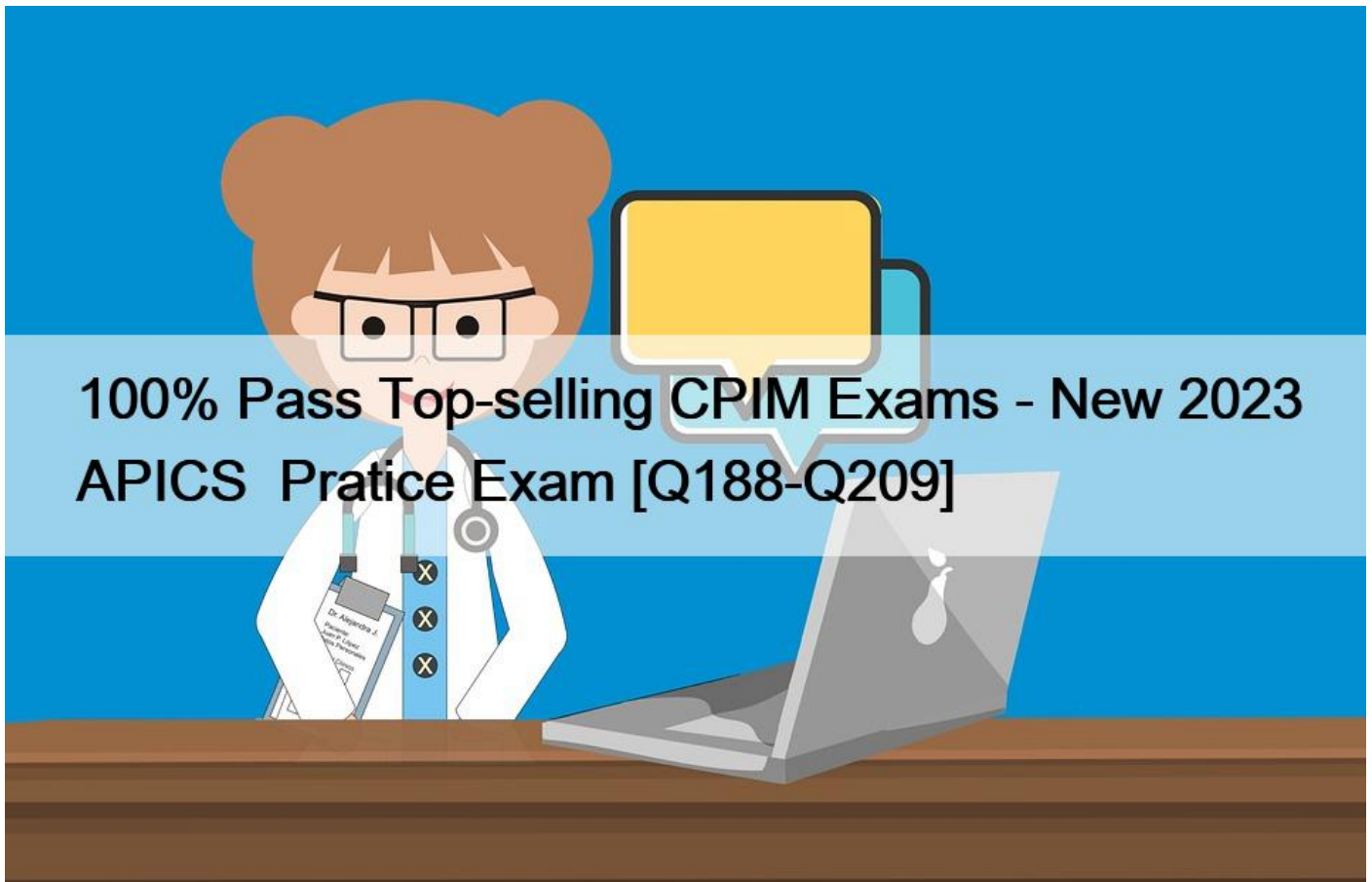


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QUESTION 188

Which of the following are the types of sourcing?

- * Sole, multiple, single
- * Multiple, single
- * Group, multiple, single
- * Sole, Group

QUESTION 189

Which of the following is/are included in five major levels in the manufacturing planning and control system?

- * Strategic business plan
- * Production plan
- * Master production schedule
- * All of these

QUESTION 190

To satisfy the financial auditors that the inventory records represent the value of the inventory, this is the purpose of:

- * Evolutionary inventory
- * Functional inventory
- * Physical inventory
- * Periodic inventory

QUESTION 191

If the efficiency of the work center in the above question is 115%. What is the rated capacity of the work center?

- * 287 Standard hours per week
- * 276 Standard hours per week
- * 279 Standard hours per week
- * None of these

QUESTION 192

This figure is a true representation of:

	Dollars	Percent of sales
Revenue (Sales)	\$1,00,000	100
Cost of Goods Sold	\$500,000	50
Direct material	\$200,000	20
Direct Labor	\$200,000	20
Factory Overhead	\$200,000	
	\$900,000	90
Gross Profit	\$100,000	10

- * MRP II
- * MPS
- * Production Plan
- * None of these

QUESTION 193

The place where goods are stored for long periods and where the prime purpose is to protect goods until they are needed is called

- * General warehouse
- * Distribution warehouse
- * Store house
- * Go-down

QUESTION 194

There is difference between measurement and standards, because:

- * Performance standards set the goal
- * Performance measures say how close you came
- * Performance measures set and measure the goals
- * Standards are for market analysis

QUESTION 195

A graph of the number of times (frequency) actual demand is of a particular value produces a bell-shaped curve, this distribution is called:

- * Normal distribution
- * Bell-shaped distribution
- * U-shaped distribution
- * Abnormal distribution

QUESTION 196

Which function is to determine the need for labor, equipment, and material to meet the priority plans?

- * Frequency planning
- * Training level
- * Capacity planning
- * Work-in-progress planning

QUESTION 197

Which of the following help to achieve marketing objectives?

- * Maintain high inventories to goods are always available for the customers
- * Interrupt production runs so that a non-inventoried item can be manufactured quickly
- * Create an extensive and costly distribution system so good can be shipped to the customer rapidly
- * All of these

QUESTION 198

is a two-step process. First determine the time needed for each order at each order at each work center. Then sum up the capacity required for individual orders?

- * Load
- * Capacity required
- * Available capacity
- * Both A and B are same

QUESTION 199

is responsible for producing a set of specifications that manufacturing can use to make the product. Products must be designed to be:

- * Functional
- * Capable of low-cost processing
- * Product Design
- * Production Plan
- * Marketing mix
- * All of these

QUESTION 200

Which of the following are the major objectives of Material Requirement Planning?

- * Determine requirements and keep priorities current.
- * Determine requirements and support production activities
- * Control and monitoring material demands
- * Control the performance of the order

QUESTION 201

At the MRP planning level, the process of priority plans must be checked against available capacity is called

- * Master Production schedule (MPS)
- * Capacity Requirements planning (CRP)
- * Production activity control (PAC)
- * Manufacturing Planning and control function (MPC)

QUESTION 202

A forecast is typically more accurate for:

- * groups of items rather than for individual items
- * daily rather than monthly periods of time
- * physical units rather than monetary units
- * far out in the future rather than nearer time periods

QUESTION 203

The service level is directly related to the number of standard deviations provided as safety stock and is usually called:

- * safety value
- * safety factor
- * secure level
- * secure stockout

QUESTION 204

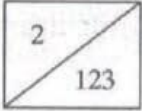
The MPS is a plan for manufacturing; it reflects the needs of the marketplace and the capacity of manufacturing and forms a priority plan for manufacturing to follows: The MPS forms a vital link between sales and production as follows:

- * It makes possible valid order promises. The MPS is a plan of what is to be produced and when. As such, it tells sales and manufacturing when goods will be available for delivery.
- * It is contract between marketing and manufacturing. It is an agreed- upon plan
- * Both of these
- * None of these

QUESTION 205

Following is an example of:

MONTH	WEEK	MON.	TUES.	WED.	THURS.	FRI.	SAT.	SUN.
JULY	27	2 123	3 124	④ 125	5 126	6 127	⑦ 128	⑧ 129
	28	9 127	10 128	11 129	12 130	13 131	⑭ 132	⑮ 133
	29	16 132	17 133	18 134	19 135	20 136	⑳ 137	㉑ 138
	30	23 137	24 138	25 139	26 140	27 141	㉔ 142	㉕ 143
	31	30 142	31 143	1 144	2 145	3 146	④ 147	⑤ 148

JULY 2 →  ← WORK DAY – 123 ○ DEFINES NON-WORK DAYS

- * Wait time schedule
- * Lead time schedule
- * Shop calendar
- * Routing file

QUESTION 206

Where-used reports give information about

- * The parents for a component
- * Independent and dependent demand
- * Both A & B
- * None of the above

QUESTION 207

Engineering drawings and specifications and bill of material are the methods of:

- * Product Description
- * Process specifications
- * Quantities required
- * None of these

QUESTION 208

The percentage of time that the work center is active compared to the available time is called:

- * Work center utilization
- * Work center availability

- * Work center efficiency
- * Work center production

QUESTION 209

What are usually stated in units of product or some standard unit of output?

- * Priority plans
- * Capacity available
- * Capacity plans
- * None of the above

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